G3 Extra Plus System Process Chart

For Medium Solids Paint Systems

Remove Defect

Inspect defect

Remove defect - P1500

Stage 1: CUT

OR

G3 Extra Plus

Stage 1: CUT — 1

Abrasive Compound

Product Size	Codes
1kg	G3E124

Applicators	Codes
G Mop 6″ High Cut Foam	GMC618
G Mop 8″ High Cut Foam	GMC818
G Mop 3″ Yellow Compounding Foam	GMC312
G Mop 6″ Yellow Compounding Foam	GMC612
G Mop 8″ Yellow Compounding Foam	GMC812

1 ATTACH — Attach a G Mop foam to a polishing machine

2 SHAKE — Shake bottle well before use

3 POUR — Dispense a small quantity of product onto surface or pad

4 900 - 1300rpm — Compound at 1900 - 1300rpm

5 — Wipe clean with a Finishing Cloth **FC-3** (3 x cloths)

Stage 2: FINISH

G3 Fine

Stage 2: FINISH — 2

Finishing Compound

Product Size	Codes
500g	G3F501
1kg	G3F101
1 US gallon	G3F118

Applicators	Codes
G Mop 3″ Finishing Foam	GMF301
G Mop 6″ Finishing Foam	GMF601
G Mop 8″ Finishing Foam	GMF801

1 ATTACH — Attach a G Mop Finishing Foam to a polishing machine

2 SHAKE — Shake bottle well before use

3 POUR — Dispense a small quantity of product onto surface or pad

4 1000rpm — Spread and start compounding at 1000rpm

5 2000rpm — Slowly increase speed to 2000rpm. **DO NOT ALLOW PRODUCT TO DRY**

6 — Wipe clean with a Finishing Cloth **FC-3** (3 x cloths)

Stage 3: PROTECT

OR

G3 Glaze
Gloss Enhancer

Stage 3: PROTECT — 3

OR

G3 Wax
Premium Liquid Protection

Product Size	Codes	Product Size	Codes
500ml	G3G501	500ml	G3W501
1 ltr	G3G101	1 ltr	G3W106
1 US gallon	G3G118	1 US gallon	G3W118

Applicators for both products	Codes
G Mop 3″ Finishing Foam	GMF301
G Mop 6″ Finishing Foam	GMF601
G Mop 8″ Finishing Foam	GMF801
Finishing Cloth (3 x cloths)	FC-3

Stage 3: PROTECT - G3 Glaze (for fresh paint)

1 ATTACH — Attach a G Mop Back Plate and a G Mop Finishing Foam to a polisher

2 SHAKE / POUR — Shake bottle well and apply a small quantity to the pad

3 800 - 1100rpm — Polish at 800 - 1100rpm

4 — Wipe clean with a Finishing Cloth **FC-3** (3 x cloths)

Stage 3: PROTECT - G3 Wax (for fully cured paint)

1 SHAKE / POUR — Shake bottle well and apply a small quantity to the surface or cloth

2 — Rub the product in a circular motion onto the surface

3 — Allow to dry to a haze

4 — Wipe clean with a Finishing Cloth **FC-3** (3 x cloths)